Work Orde Friday, May 28,														Page 1
	D3911-043				Accept					IIIII s	Setup	Start Stop)
	Aft Eyebolt Re 5/27/2010 6/4/2010	Start Qty Req'd Qty	: 10.00			Cust Ito Custon	1	D:				:		i
Approvals:	Process Pla	in:/	f/	Date: 15 5 25	Tooling: SPC (Y/N):		Ī	te:		1	Run	Start		
Sequence ID/ Work Center II	D	Operation Description			Set Up/ Run Hours	Tool	ID 	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr		ision Nbr									*	t i		
D3911 100 Packaging Packaging	С	Pick Kit	Memo		0.00				0	4	50	b	7/2	7 0
110 Small Fab Small Fab				e D3911-5 to D3911-3 an o 1.250" Full Lengh	0.00 0.00 ad install rivet as per dwg	g				6	00	107	/27	(0)
120 QC Quality Control		QC5- Inspe	ct part comp	leteness to step on W/O	0.00	F slauk				Œ.	<u>_</u>	· · · · · · · · · · · · · · · · · · ·		

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W/O:			WC	RK ORDER CH	ANGES	· · · · · · · · · · · · · · · · · · ·				
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
·		,								
Part No: PAR #: Resolution:			Fault Cate	gory:	N	CR: Yes	No DQA :		_ Date: _	
			Disposition	ı:	Q	A: N/C Cld	osed:		Date: _	
NCR:	NCR:			R NON-CONFO	RMANC	E (NCR)			
DATE	STEP	Description of NC	Corrective Action		Section B		Verificat	ton	Approvai	Approva
	SIEP	Section A	Initial Chief Eng	Action Descrip	otion	Sign & Date	Section		Chief Eng	QC Inspect
										!

Worl	k Orde	er II	59	207
Friday,	May 28,	2010	9:19:	25 AM



Page 2

Item ID:	D3911-043
LICIN ID.	D3711 013

Accept

Setup Start



Revision ID:

Item Name:

Required Date: 6/4/2010

Aft Eyebolt Receiver Assembly

Start Date:

5/27/2010

Start Qty: 10.00

Req'd Qty: 10.00



Cust Item ID: **Customer:**

Run

Start

Stop



Reference:

Approvals:

QC:

Process Plan: _____ Date: ____

Tooling:

SPC (Y/N):

Date: Date:_

Stop

Sequence ID/ **Work Center ID**

150

Packaging

Operation Description

Identify as per dwg & Stock Location:

Date:

Set Up/ **Run Hours**

0.00

Tool # Plan **Tool ID**

Accept Qty

Code

Reject Qty

Reject Insp. Number

Stamp

Packaging

Memo

0.00

160

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/28 of p/10-7-27

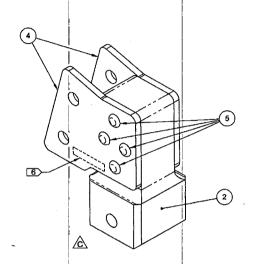
Dart Aerospace I	Lla
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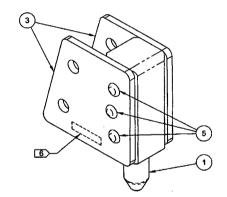
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W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		·							·				
Part No	•	PAR #:	Fault Cat	egory:	NCF	l: Yes	No DQA:		_ Date: _				
· · · · · · · · · · · · · · · · · · ·	Res	solution:	Dispositi	on:	QA:	N/C CI	osed:		Date:				
NCR:			WORK ORE	DER NON-CONFORM	ANCE	(NCR	1)						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description	tion B	Sign &	Verifica Section		Approval Chief Eng	Approval QC Inspector			
			Chief Eng	Chief Eng		Date							
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NOTE 5													

Picklist Print													Page 1
Friday, May 28, 201	10 9:19:31 AM												
Work Order ID: 59	2207						}						. (
Parent Item: D3	3911-043												I
Parent Item Name: Aft Eyebolt Receiver Assembly								Start Date: 5/27/2010				ed Date: 6/	I.
Comments:	IPP RevA: New issue DD verified by:E AS PER REV B 10-03-23 JLM VERI Rev C 10-04-07 JLM Verified By:DI			FIED BY:DD IPP REV :C As per			Start Qty: 10.00			Requir	red Qty: 10	0.00	
Component Item ID/	Replacement		Bin	Primary	Last	Route	Unit of Each	Qty on 5.0000	Qty per K	it Total	Qty	Date	Status
D3911-3	SEA DICTOR	Manufactured	No			100	Each	5.0000				, /2	7
										[J]]	0/01	100	
Aft Eyebolt Receiver				Location	<u>on</u>	Loc	Oty	Loc Code			12 2	9436	(10x)
				ST095			5				.		
					58787		5	7 .0000			<u> </u>		1
D3911-7	1311 (831 (83 1	Manufactured	No			100	Each	7.0000		20		/ /	/_
	III (III) (III)					~				4	10 p	7/0	27
Basket Plate-Eyebolt Re	eceiver			Locati	on	Loc	Qty	Loc Code		//		B 59	546 80
•				ST095			7						
					57838		7				25	6000)7(12x)
_MS20615-4M20		Purchased	No			100	Each	73.0000	4 	40		1	
							į			4	0/0	7/2	7
RIVET						Τ	. 04	Loc Code					
				Locati		<u>L00</u>	2 Oty 73	Loc Code					
				ST323	113254		7				 : 	M114	808 (40
					114324		4				.	. ,	, J 0 (70
					114349		62						

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval **Approval** DATE STEP PROCEDURE CHANGE Bv Qtv Chief Eng / Prod Mgr Date QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval** DATE **STEP** Approval **Action Description** Sign & Initial Section A Section C Chief Eng QC Inspector Chief Eng Chief Eng Date

		U		1 '	
	ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
		X		D3911-041	BASKET INSTL STUD ASSY (LOWER)
			X	D3911-043	AFT EYEBOLT RECEIVER ASSY
	1	1		D3911-1	BASKET INSTL STUD (LOWER)
	2		1	D3911-3	AFT EYEBOLT RECEIVER
D	3	2		D3911-5	BASKET STUD PLATE
_	4		2	D3911-7	BASKET PLATE-EYEBOLT RECEIVER
	5	3	4	MS20615-4M20	RIVET





UNCONTROLLED COPY SUBJECT TO AMENDMENT

SHOP COPY RETURN TO **ENGINEERING**

WITHOUT NOTICE

D3911-041 BASKET INSTL STUD ASSY (LOWER)

WORK ORDER 0. 39207 P110-5-28

D3911-043 AFT EYEBOLT RECEIVER ASSY

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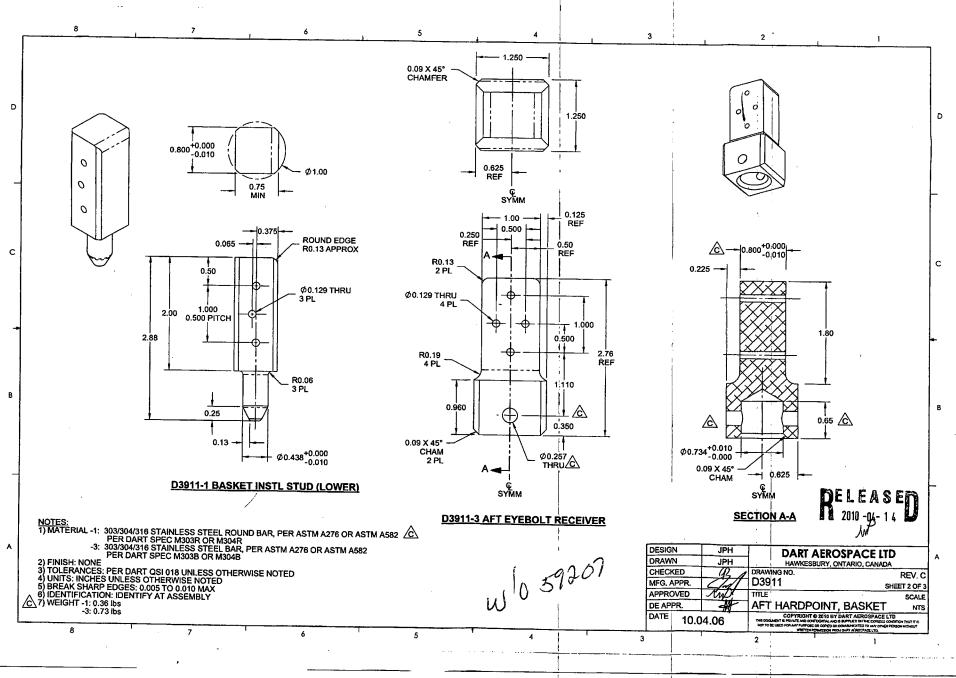
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DESIG	JPH DART AFROSE	ACF I	חז
REV.	DESCRIPTION	BY	DATE
Α	NEW ISSUE	JPH	10.03.04
В	DIAMETER (B3-2) AND DIM ADDED (B2-2) & (C3-2)	JPH	10.03.16
С	BOM: QTY (2): D4087-1 & MS21209-C610 REMOVED FROM -043 ASSY. WEIGHT UPDATED. D3911-3 REDESIGNED. D3911-043 & D3911-3 DETAIL UPDATED. MTL SPEC ADDED TO NOTES (SHT 2). DIM 0.375 WAS 0.400 (C3-3).	JPH	10.04.06

REV.	ſ		DESCRIPTION	ESCRIPTION								
DESIGN		JPH	DAI	DART AEROSPACE LTD								
DRAWN		JPH	HAW	HAWKESBURY, ONTARIO, CANADA								
CHECK	D	A	DRAWING NO.			REV. C						
MFG. AF	PPR.	11	D3911			SHEET 1 OF 3						
APPRO'	/ED	My.	TITLE			SCALE						
DE APP	R.	-W-	AFT HAR	DPOINT, B	ASKET	NTS						
DATE	10.0	04.06	THIS COCUMENT IS PROVATE.	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS REVIATE AND COMPETENTIAL AND IS SUPPLIED OF THE EXPRESS CONCENTRATION IS NOT THE EMPEROD OF COMMENCENTS TO ANY OTHER POSICION WITHOUT								

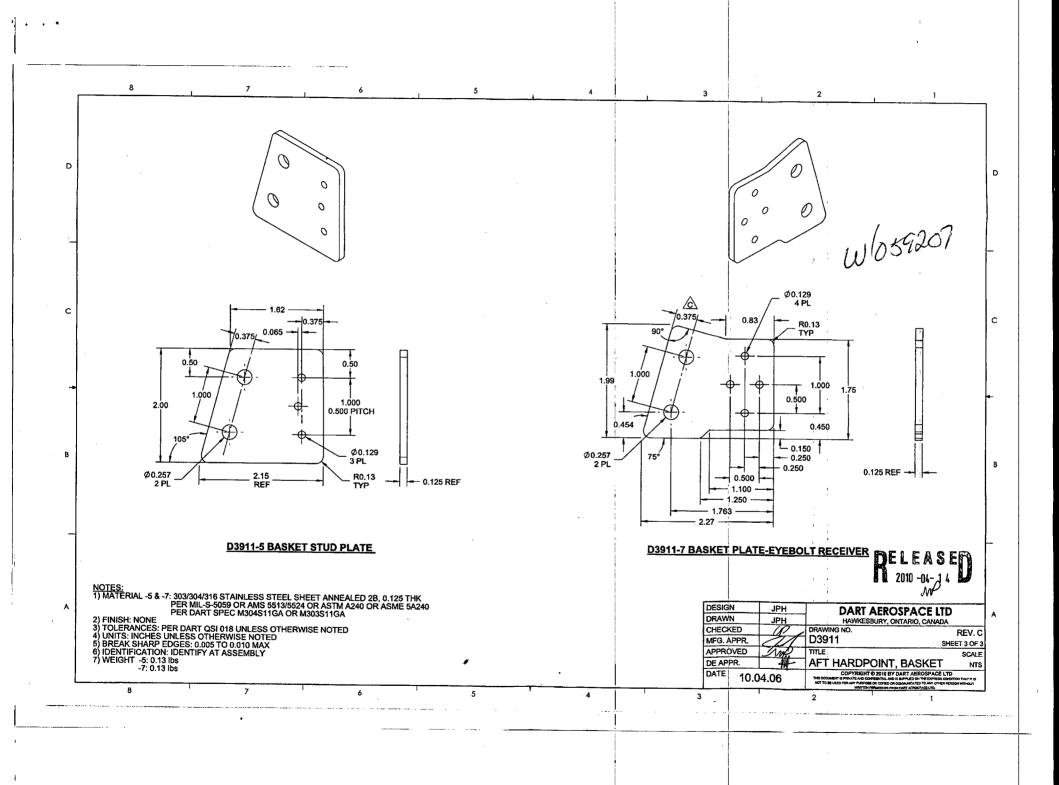
NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 Max
6) IDENTIFICATION: IDENTIFY WITH DART P/N D3911-04X USING
FINE POINT PERMANENT INK MARKER
7) WEIGHT -041: 0.63 lbs
-043: 0.99 lbs

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval Chief Eng / DATE **STEP Approval** PROCEDURE CHANGE By Date Qtv QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification DATE **STEP** Approval ` **Approval** Initial Sign & **Action Description** Section A QC Inspector Section C Chief Eng Chief Eng Chief Eng Date



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W/O:		WOF
DATE	CTED	

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DATE	STEP	PR	OCEDURE CH	CEDURE CHANGE By Date						Approval QC Inspector
							:			
Part No	:	PAR #:	Fault Cat	legory:	NCR:	Yes I	No DQA:		Date:	·
		solution:							Date: _	
NCR:			WORK ORI	DER NON-CONFORMA	ANCE (NCR)			
DATE	STEP	Description of NC	f., :a: -1		ection B		Verificat	ibn		Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	d	Chief Eng	QC Inspector
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE By			Ву	Date	dt	y	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	PAR #: Fault Category:				NCR: Yes No DQA: _				Date:		
		esolution: Disposition:										
NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCR)	1				
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verifica		atio	n	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng		Sign & Date		Section C		Chief Eng	QC Inspector	
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